PIHER



MECHANICAL SPECIFICATIONS

310° ± 5° – Mechanical rotation angle: - Electrical rotation angle: 290° ± 20°

- Torque: 0.5 to 1.5 Ncm. (0.7 to 2.1 in-oz)

> 80 Ncm. (> 112 in-oz) – Stop torque:

T-21

21mm Carbon Potentiometer

FEATURES

- Carbon resistive element.
- High mechanical endurance.
- Upon request:
 - Detents
 - Stereo matching
 - Switch
 - · Nut & washer

ELECTRICAL SPECIFICATIONS

- Range of values (*) $100\Omega \le Rn \le 5 M$ (Decad. 1.0 - 2.0 - 2.2 - 2.5 - 4.7 - 5.0)

- Tolerance (*): $100\Omega \leq Rn \leq 1M$ $1M\Omega < Rn \le 5M$

- Max. Voltage: 250 VDC (lin) 150 VDC (no lin)

- Nominal Power 50°C (122°F) (see power rating curve) 0.25 W (lin) 0.12 W (no lin)

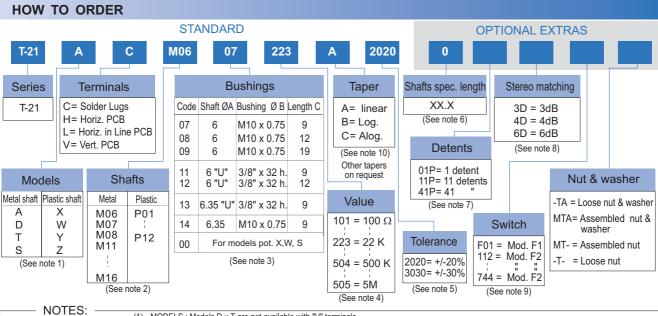
- Taper (*) (Log. & Alog. only Rn > 1K) Lin; Log; Alog.

- Residual resistance(*): $\leq 0.5\%$ Rn (5Ω min)

- Equivalent Noise Resistance: \leq 3% Rn (3 Ω min.)

Operating temperature**: -25°C + 70°C (-13°F + 158°F)

** Up to 85°C depending on application * Others upon request



- (1) MODELS: Models D y T are not available with "V" terminals
 - SHAFTS: The codes indicate diameter and length. M08: Code for the double potentiometer.
 - BUSHINGS; The codes types 11, 12 and 13 have an antirotation lug (at 90°CW). Plastic shaft and double model are only available with Ø6 bushing.
 - VALUE: · Code: 10 Number of zeros
 2 first digits of the value. In models "D" and "T" with different values, order under special drawing number.
 - (5) Tolerance (special), upon request. Example: Code: <u>05</u> 07 negative tolerance positive tolerance
 - (6) Shafts special length:
 - Only for special length and plain shafts (not knurled). Example: Shaft Ø6 L= 24.5 Flatted and slotted shafts, etc. will need drawing.

Shaft M08 (T-21D) with other length, order under special drawing number.
 Recomendation: Shaft L > 60 bushing C = 19

(7) DETENTS : - Not available in models with plastic shaft X, W, Y, Z. - Detents and switch are not compatible.

(8) Stereo matching: Only available in tandem models and upon request

(9) SWITCHES: Two types of switches are offered: F1 and F2.

F1 = The code is "F01" Plastic shafts are only available if they are code P10, P11 or P12

F2 = (Only with metal shaft) Indicate the corresponding I-21 switch code.

(10) Switch option not available with antilog taper

NOTE: The information contained here should be used for reference purposes only.



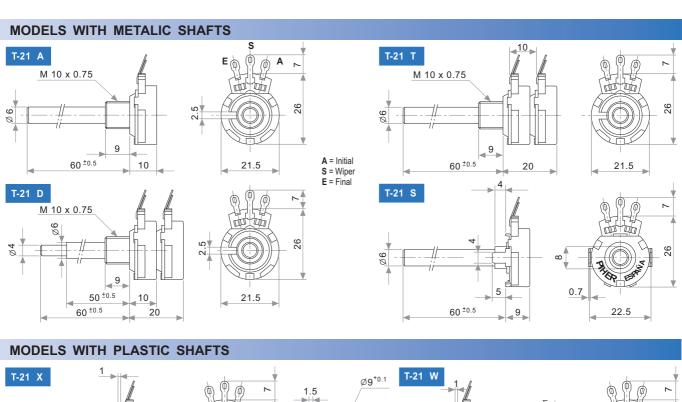
special length shafts

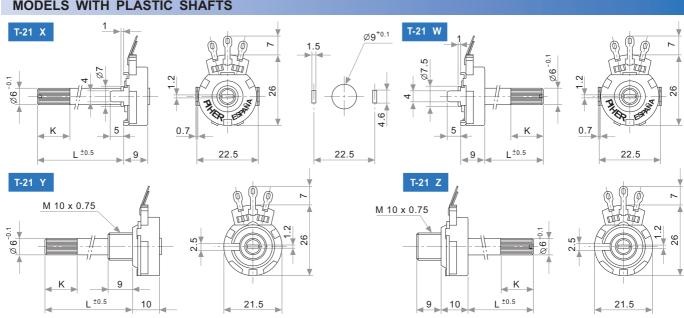
STANDARD OPTIONS

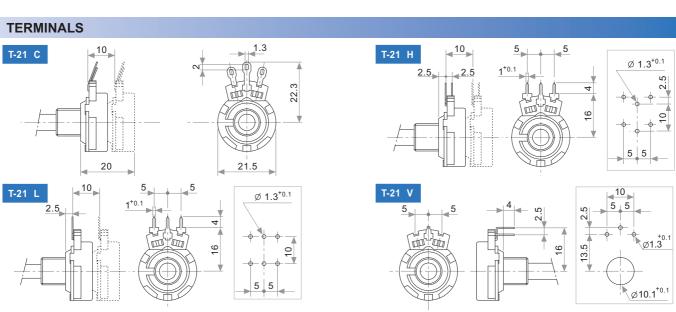
T-21 A C + DRAWING NUMBER (Max. 16 digits)

This way of ordering should be used for options which are not included in the "How to order" standard and optional extras.

Shaft length ... 0 standard
Detents ... Without
Stereo matching ... Only for model "T" and upon request
Switch ... No switch
Nut & washer ... Without nut and washer







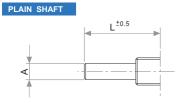
PLASTIC SHAFTS

T-2	1 X/Y w	ithout Sv	vitch
Knurling length	T-21 X	T-21 Y	CODE
K = 0	L= 2	/	P01
K = 6	L = 10	/	P02
K = 12	L = 16	L = 15	P03
K = 12	L=26	L = 25	P04
K = 12	L=36	L = 35	P05
K = 35	L=46	L=45	P06

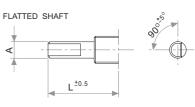
T-21	Y w/Sw	F01
Knurling length	T-21 Y	CODE
K = 5	L= 16	P10
K = 14.6	L = 25	P11
K = 35	L= 46	P12

T-21	W/Z wi	thout Sv	vitch
Knurling length	T-21 W	T-21 Z	CODE
K = 12	L= 26	L = 26	P07
K = 12	L= 36	L= 36	P08
K = 12	L = 46	L= 46	P09

METALIC SHAFTS



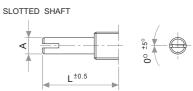
A	L	CODE
4	40	M04
6	60	M06
6.35	60	M07
4/6	50/60	M08



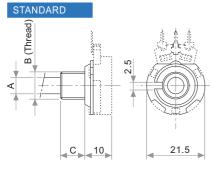
UNDER DRAWING

KNURLED SHAFT	
18 tooth	BA
7	C

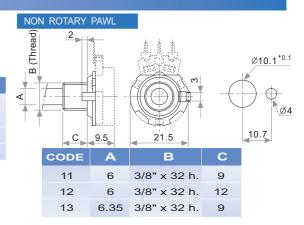
L	A	В	C	CODE
15	2	6	7	M11
20	2	10	11	M12
25	4	12	14	M13
30	4	12	14	M14
35	4	12	14	M15
40	4	12	14	M16



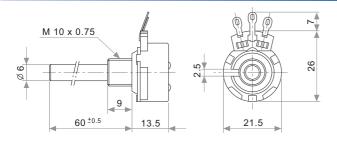
BUSHINGS



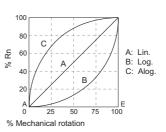
CODE	Α	В	С
07	6	M10 × 0.75	9
80	6	M10 x 0.75	12
09	6	M10 x 0.75	19
14	6.35	M10 x 0.75	9

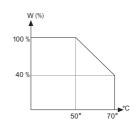


DETENTS



TAPERS





POWER RATING CURVE

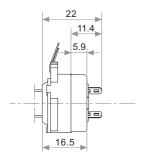
TESTS		TYPICAL VARIATIONS
ELECTRICAL LIFE	1.000 h. 50°C; 0.25 W	±5 %
MECHANICAL LIFE*:	25.000 (10-15 CPM)	±3 % (Rn < 1 M)
TEMPERATURE COEFFICIENT	–25°C; +70°C	±300 ppm (Rn <100 K)
THERMAL CYCLING	16 h. @ 85°C; 2h. @ -25°C	±2.5 %
DAMP HEAT	500 h. 40°C 95% HR	±5 %
VIBRATION (for each plane X,Y,Z)	2 h. @ 10 Hz – 55 Hz.	±2 %

NOTE: Out of range values may not comply these results.

(*) only applicable to values \geq 1K. For lower values please consult.

PACKAGING

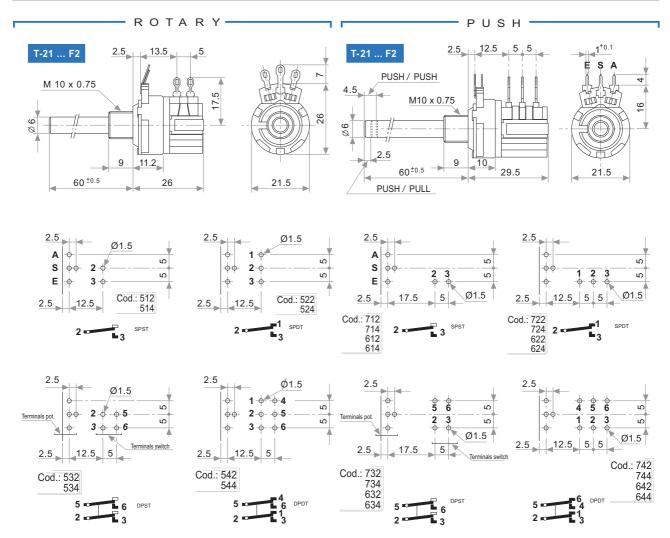
Boxes of 150 / 200 pieces (160 x 110 x 85 mm.)

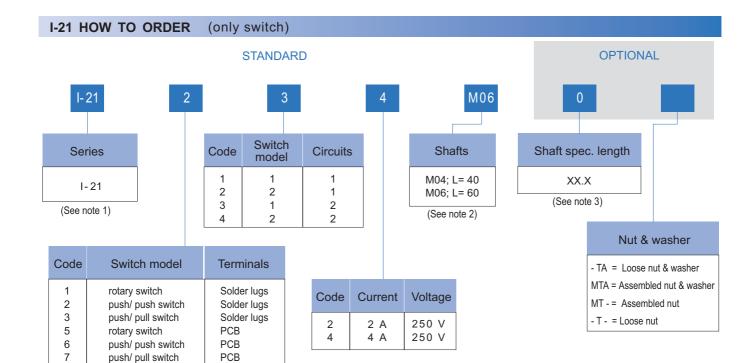


MECHANICAL & ELECTRICAL SPECIFICATIONS	F 1
OPERATING ANGLE	50° ±5°
OPERATING TORQUE	3-7 Ncm (4.2-9.8 in-oz)
MAXIMUM AXIAL CHARGE	80 N; 17 pounds
NOMINAL CURRENT	1A; 250 VAC
CONTACT RESISTANCE	$\leq 25 m \Omega$
TEST VOLTAGE (DIELECTRIC STRENGTH)	2000 V (50 Hz)

SWITCH F2

ELECTRICAL SPECIFICATIONS	F 2
SWITCH RATING	2 or 4A; 250 VAC
CONTACT RESISTANCE	\leq 25 m Ω
DIELECTRIC STRENGTH	2000 V
INSULATION RESISTANCE	100 ΜΩ
MECHANICAL SPECIFICATIONS	F 2
OPERATING ANGLE (ROTARY)	35° ± 5°
PUSH / PUSH OPERATING TRAVEL	4 mm.
PUSH / PULL OPERATING TRAVEL	2.5 mm.
OPERATING TORQUE (ROTARY)	2 to 9 Ncm. (2.8 to 12.7oz/in)
OPERATING FORCE (Push/Push; Push/Pull)	4 to 7 N (14 to 27 oz)
MECHANICAL LIFE	10.000 cycles
STOP TORQUE	> 100 Ncm. (142 oz/in)





NOTES:

(1) When only the switch is ordered (without potentiometer), it will be called "I -21" followed by the respective code.

special length

(2) The shaft and bushing for "I -21" is:



(3) Only for special length and plain shaft (not knurled).

Example: E: Ø6 L= 24.5 M06 <u>24.5</u>

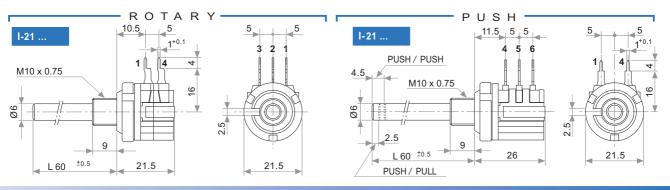
Flatted and slotted shafts, etc. will need drawing.

HOW TO ORDER CUSTOM DRAWING

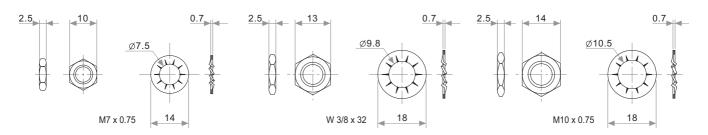
STANDARD OPTIONS

|-21 + DRAWING NUMBER (Max. 16 digits)

This way of ordering should be used for options which are not included in the "How to order" standard and optional extras.



NUT & WASHER



PACKAGING

Boxes of 100 pieces (160 x 110 x 85 mm.).

Disclaimer

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