

5.2×3.8mm Elliptical Wide Angle Type Pure Green LED Technical Data Sheet

Part No.: LL-544PGD2I-G5-2C-T



Features:

- ♦ High luminous intensity output.
- \diamond Oval shape.
- $\diamond~$ Well defined spatial radiation.
- $\diamond~$ Wide viewing angle(2 $\theta_{1/2}$): 110°/40°.
- \diamond Reliable and robust.
- $\diamond~$ The product itself will remain within RoHS complaint Version.

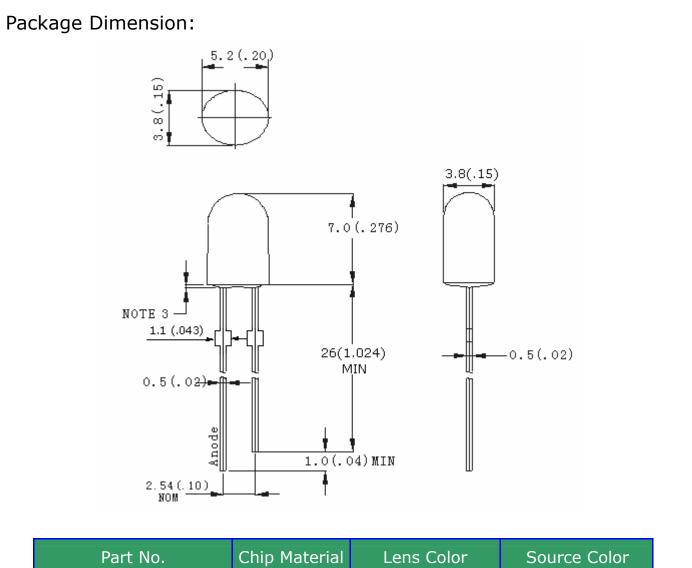
Descriptions:

- $\diamond~$ This precision optical performance oval LED is specially designed for passenger information signs.
- $\diamond~$ The LED lamps are available with different colors, intensities.
- $\diamond~$ Superior performance in outdoor environment.

Applications:

- $\diamond~$ Single or dual color graphic signs.
- \diamond Message boards.
- ♦ Variable message signs(VMS).
- $\diamond~$ Commercial outdoor advertising.





Part No.	Chip Material	Lens Color	Source Color	
LL-544PGD2I-G5-2C-T	InGaN	Green Diffused	Pure Green	

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(.010'')$ mm unless otherwise noted.
- 3. Protruded resin is 1.0mm(.04") max.
- 4. Specifications are subject to change without notice.



Absolute Maximum Ratings at Ta=25℃

Parameters	Symbol	Max.	Unit
Power Dissipation	PD	90	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	100	mA
Forward Current	IF	25	mA
Reverse Voltage	VR	5	V
Operating Temperature Range	Topr	-40℃ to	o +85℃
Storage Temperature Range	Tstg	-40℃ to +100℃	
Lead Soldering Temperature [4mm (.157") From Body]	Tsld	260°C for 5 Seconds	

Electrical Optical Characteristics at $Ta=25^{\circ}C$

Parameters	Symbol		Min.	Тур.	Max.	Unit	Test Condition	
Luminous Intensity *	IV		1560	2660		mcd	IF=20mA (Note 1)	
Viewing Angle *	2θ _{1/2}	х		110		Deg	IF=20mA (Note 2)	
		Y		40		Deg		
Peak Emission Wavelength	λр			520		nm	IF=20mA	
Dominant Wavelength	λd			525		nm	IF=20mA (Note 3)	
Spectrum Radiation Bandwidth	Δλ			35		nm	IF=20mA	
Forward Voltage	VF		2.80	3.20	3.60	V	IF=20mA	
Reverse Current	IR				10	μA	V _R =5V	

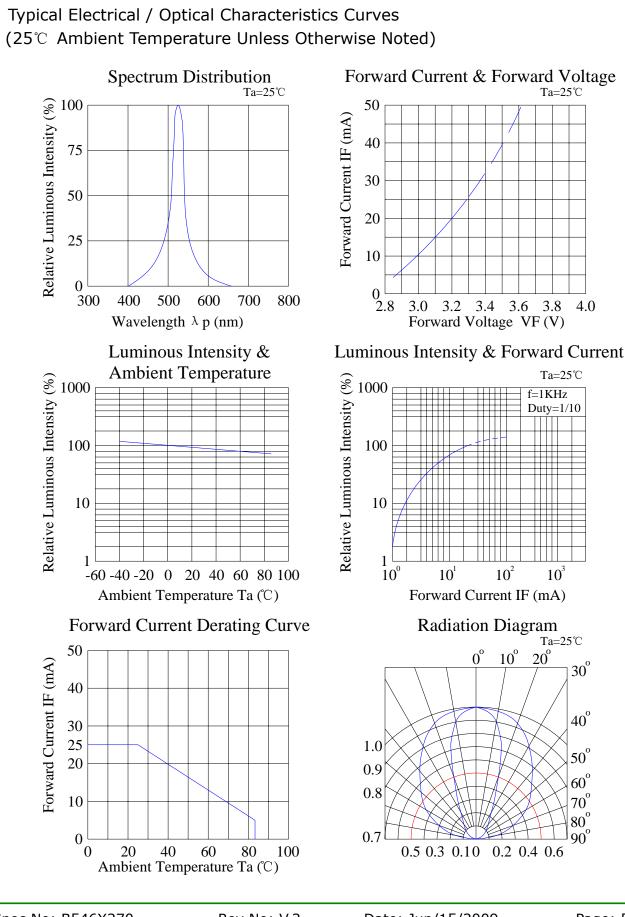
Notes:

1. Luminous Intensity Measurement allowance is \pm 10%.

2. $\theta_{1/2} \, \text{is the off-axis angle at which the luminous intensity is half the axial luminous intensity.$

3. The dominant wavelength (λd) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.





Spec No: B546X270Rev No: V.2Approved: JoJoChecked: WuLucky Light Electronics Co., Ltd.

Date: Jun/15/2009 Page: 5 OF 7 Drawn: YAO Http://www.luckylightled.com



Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

1) Test Items and Results:

Test Item	Standard Test Method	Test Conditions	Note	Number of Damaged				
Resistance to Soldering Heat	JEITA ED-4701 300 302	Tsld= 260 ± 5 °C, 10sec 3mm from the base of the epoxy bulb	1 time	0/100				
Solder ability	JEITA ED-4701 300 303	Tsld=235±5℃, 5sec(using flux)	1time over 95%	0/100				
Thermal Shock	JEITA ED-4701 300 307	0℃~100℃ 15sec, 15sec	100 cycles	0/100				
Temperature Cycle	JEITA ED-4701 100 105	-40℃~25℃~100℃~25℃ 30min,5min,30min,5min	100 cycles	0/100				
Moisture Resistance Cycle	JEITA ED-4701 200 203	25℃~65℃~-10℃ 90%RH 24hrs/1cycle	10 cycles	0/100				
High Temperature Storage	JEITA ED-4701 200 201	Ta=100℃	1000hrs	0/100				
Terminal Strength (Pull test)	JEITA ED-4701 400 401	Load 10N (1kgf) 10±1sec	No noticeable damage	0/100				
Terminal Strength (bending test)	JEITA ED-4701 400 401	Load 5N (0.5kgf) 0°~90°~0° bend 2 times	No noticeable damage	0/100				
Temperature Humidity Storage	JEITA ED-4701 100 103	Ta=60℃, RH=90%	1000hrs	0/100				
Low Temperature Storage	JEITA ED-4701 200 202	Ta=-40℃	1000hrs	0/100				
Steady State Operating Life		Ta=25℃, IF=30mA	1000hrs	0/100				
Steady State Operating Life of High Humidity Heat		Ta=60℃, RH=90%, IF=30mA	500hrs	0/100				
Choice of various viewing angles		Ta=-30℃, IF=30mA	1000hrs	0/100				

2) Criteria For Judging The Damage:

Item	Symbol	Test Conditions	Criteria for Judgment		
			Min	Max	
Forward Voltage	VF	IF=20mA		F.V.*)×1.1	
Reverse Current	IR	VR=5V		F.V.*)×2.0	
Luminous Intensity	IV	IF=20mA	F.V.*)×0.7		

*) F.V.: First Value.



Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30 $^\circ\!\!\mathbb{C}$ or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30° C or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.

3. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260° for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

4. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

5. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices equipment and machinery must be properly grounded.