1. Scope of Application
These specifications apply to chip type LED lamp, CITILED, model CL-425F-C1CC-SD-TS.

2. Part code

Reference

CL－425F－C1CC－SD－TS

Series
425F:Multi-color
Ultra small size
Side-lighting LED
High brightness performing package

Lighting color
C1CC type
R: High brightness Red
G: High brightness Green
B: High brightness Blue

Diffusion
SD: Diffused

Shipping mode
TS Taping (standard)

			Approved	Checked	Drawn	Symbol	CITILED
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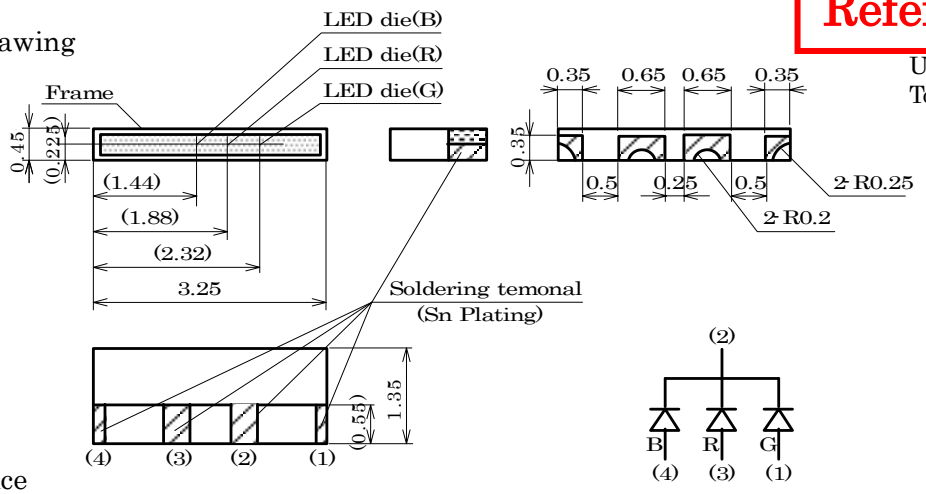
						Drawing No	
Mark	Date	Description Appro.	CITIZEN ELECTRONICS CO.,LTD.				

Reference

3. Outline drawing



Unit: mm
Tolerance: ±0.1

4. Performance

(1) Absolute Maximum Rating (Ta=25°C)

Parameter	Symbol	Rating Value	Unit
Total Value of Power Dissipation	P *1	(125)	mW
Power Dissipation	Pd	R:(78) G:(69) B:(68)	mW
Forward Current	IF	R:(30) G/B:(20)	mA
Forward Pulse Current *	IFP	(100 *2)	mA
Reverse Voltage	VR	4	V
Operating Temperature	Top	-25 ~ +80	°C
Storage Temperature	Tst	-30 ~ +85	°C

*1 P means the Total Value of Power Dissipation when all colors are ON.
*2 Duty ≤ 1/10, Pulse width ≤0.1 msec

(2) Electro-optical Characteristic (Ta=25°C)

Parameter	Symbol	Condition	Color	MIN	TYP	MAX	Unit
Forward Voltage	VF	IF=5mA	R	(1.50)	(1.85)	(2.47)	V
			G	(2.33)	(2.70)	(3.19)	
			B	(2.33)	(2.75)	(3.24)	
Reverse Current	IR	VR=4V	R	—	—	(100)	μA
			G	—	—	(2)	
			B	—	—	(2)	
Luminous Intensity *	IV	IF=5mA	R	(13.5)	(20)	(44)	mcd
			G	(135)	(180)	(275)	
			B	(18)	(45)	(132)	
Dominant Wave length	λd	IF=5mA	R	(618)	(625)	(637)	nm
			G	(518)	(530)	(542)	
			B	(457)	(465)	(472)	

* In accordance with NIST standard

Note 1) The tolerance of Forward Voltage measurement is ±3% at our tester.
Note 2) The tolerance of Luminous Intensity measurement is ±10% at our tester
Note 3) The tolerance of Dominant Wave length measurement is ±2nm at our tester
Note 4) Please be aware that the above electro-optical characteristics are guaranteed when applying the current values shown in the table.
Please consult us when this product is used under any other conditions.

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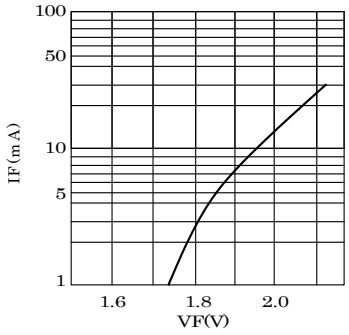
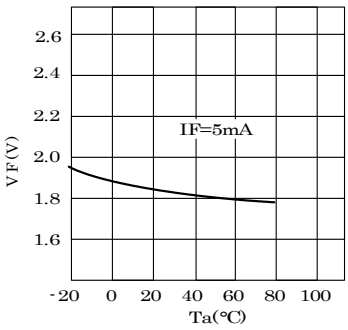
Reference

5. Characteristic

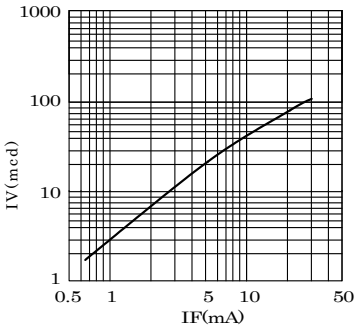
IF-VF characteristics(R)



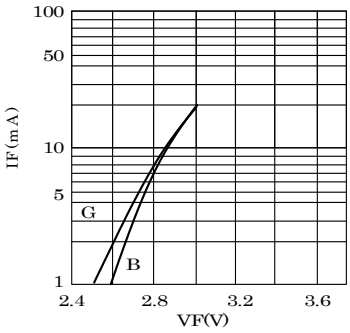
VF-Ta characteristics(R)



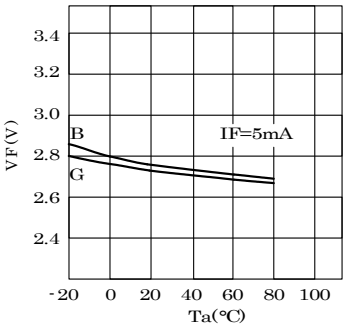
IV-IF characteristics(R)



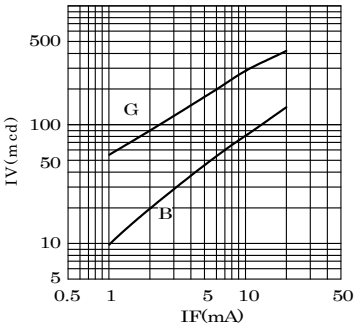
IF-VF characteristics(G/B)



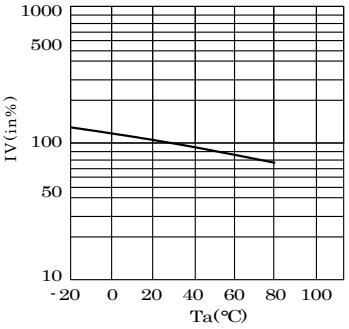
VF-Ta characteristics(G/B)



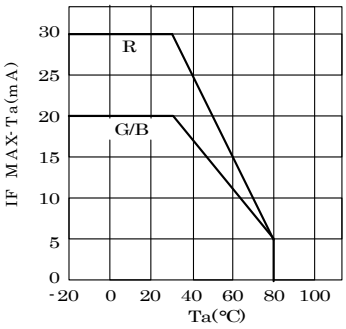
IV-IF characteristics(G/B)



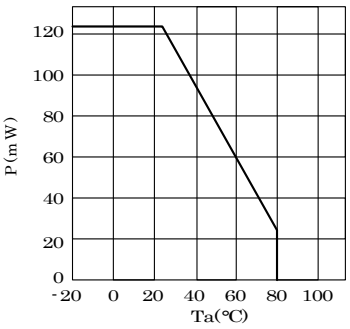
IV-Ta characteristics(R)



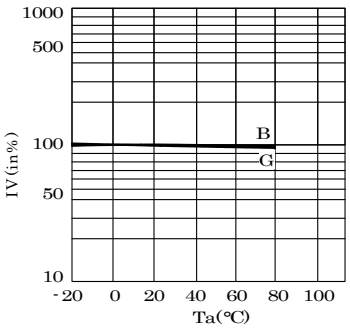
IFMAX-Ta characteristics



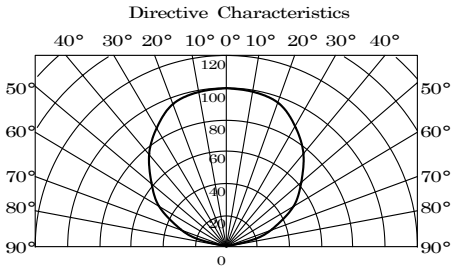
P-Ta characteristics



IV-Ta characteristics(G/B)



Directive Characteristics



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Reference

6. Reliability

(1) Details of the tests(With one of the three die emitting)

Test Item	Test Condition
Life Test in Continuous Operation	To operate the test under absolute maximum current rating at 25±3°C for 500 $^{+24}_{-12}$ hours
Low Temperature Storage Test	-30 $^{+3}_{-5}$ °C × 500 $^{+24}_{-12}$ hours
High Temperature Storage Test	85 $^{+5}_{-3}$ °C × 500 $^{+24}_{-12}$ hours
Moisture-proof Test	60 ±2°C, 90 ±5%RH for 500 $^{+24}_{-12}$ hours
Thermal Shock Test	-30°C × 30 minutes – 85°C × 30 minutes, 5-cycle
Solder Heat Resistance Test	Recommended temperature profile (reflow soldering) × 2, (2nd test must be started after the samples are stabilized thermally.)

(2) Judgment Criteria of Failure for Reliability Test

Measuring Item	Symbol	Measuring Condition	Judgement Criteria for Failure
Forward Voltage	V_F	I_F= 5 mA	>U×1.2
Reverse Current	I_R	V_R=4V	>U×2
Luminous Intensity	I_V	I_F=5 mA	<S×0.5

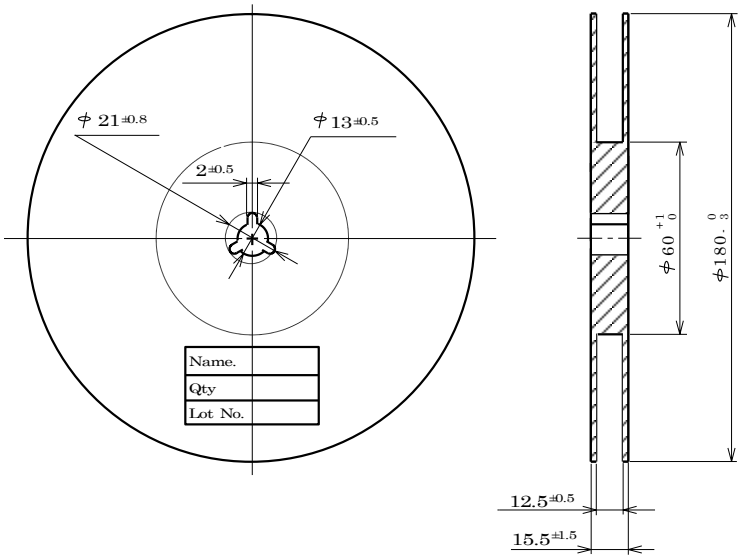
U means the upper limit of the specified characteristics. S means the initial value.

Note: Measurement shall be taken between 2 hours and 24 hours, having returned the test pieces to the normal ambient conditions after the completion of each test.

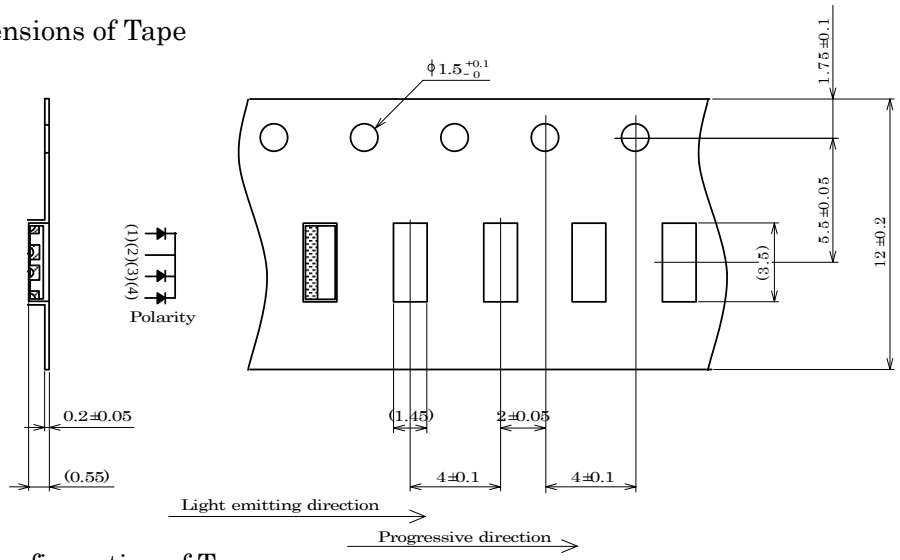
Reference

7. Taping Specifications (in accordance with JIS standard)

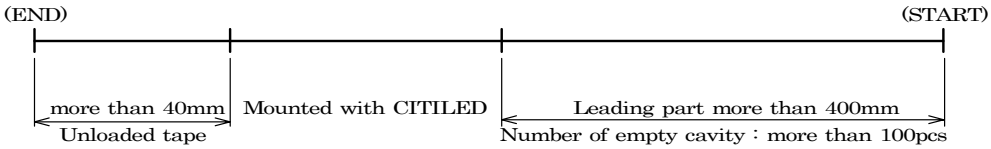
(1) Shape and Dimensions of Reel (Unit: mm)



(2) Dimensions of Tape (Unit: mm)



(3) Configuration of Tape



(4) Quantity : 5,000pcs/reel

(Please note that the shipping quantity of this product may be less than 5,000 pieces per reel (minimum quantity: 1,000 pieces) depending on the shipping quantity, shipping delivery date and other conditions. However, in this case, we will announce to you in advance.)

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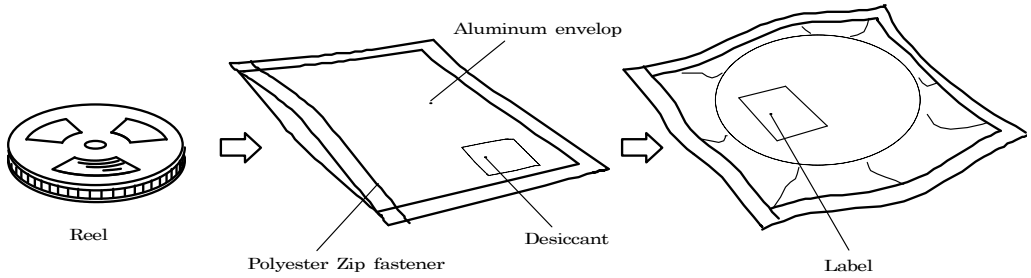
Reference

8. Packing Specifications

8-1. Moisture-proof Packing

To prevent moisture absorption during transportation and storage, reels are packed in aluminum envelopes which contain a desiccant with a humidity indicator.



8-2. Storage

To prevent moisture absorption, it is strongly recommended that reels (in bulk or taped) should be stored in the dry box (or the desiccator) with a desiccant as the appropriate storage place. If not, the following is recommended.

Temperature: 5 ~ 30 °C
Humidity: 60%RH max.

The devices should be mounted as soon as possible after unpacking. If you store the unpacked reels, please store them in the dry box or seal them into the envelop again.

8-3. Baking

If the devices have been stored over 6 months or unpacked over 7 days, it should be baked under the following conditions.

Baking conditions: 60°C × 12 hours or more (reeled one)
100°C × 45 minutes or more (loose one)

9. Precautions

Reference

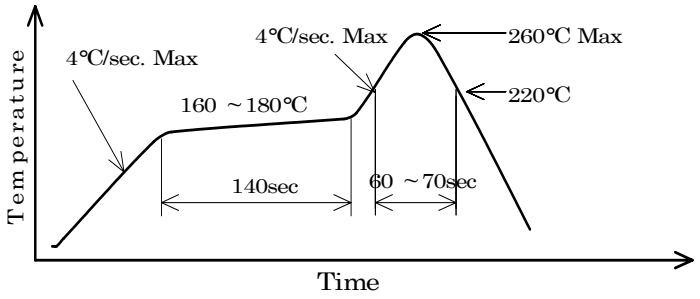
9-1. Soldering

(1) Manual soldering

1) Solder of 96.5Sn 3Ag 0.5Cu is recommended.
2) Before soldering every time, make baking to units. By manual soldering, it is the possibility of crack due to the moisture absorption in the resin portion.
3) Use a soldering iron of 25W or smaller. Adjust the temperature of the soldering iron below 350°C.
4) Force or stress must not be applied to the resin portion while soldering.
5) Finish soldering within 3 seconds.
6) Handle the devices only after temperature is cooled down.

(2) Lead free soldering

1) Following soldering paste is recommended
Melting temperature: 216 ~ 220°C.
Composition: 96.5Sn 3Ag 0.5Cu
2) The temperature profile at the top surface of the parts is recommended as shown below.
3) It is requested that products should be handled after their temperature has dropped down to the normal room temperature.



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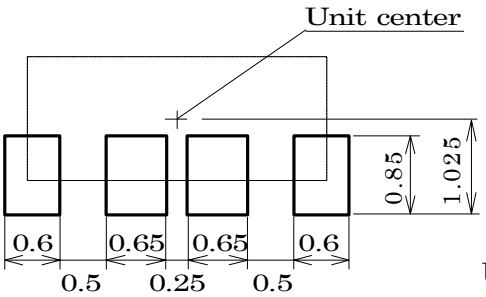
Reference

9-2. Washing
(1) When washing after soldering is needed, following conditions are requested.
a) Washing solvent: Pure Water
b) Temperature, time: 50°C or less × 30 seconds max.
or 30°C or less × 3 minutes max.
c) Ultrasonic washing: 300W or less

9-3. Other directions
(1) It is requested to avoid any stress added to the resin portion while it is heated.
(2) It is requested to avoid any friction by sharp metal nail etc. to the resin portion.

10. Designing precautions
(1) The current limiting resistor should be placed in the circuit so that is driven within its rating. Also avoid reverse voltage (over-current) applied instantaneously when ON or OFF.
(2) When pulse driving current is applied, average current consumption should be within the rating. Also avoid reverse voltage applied when put off.
(3) Recommended soldering pattern

<For reflow soldering>

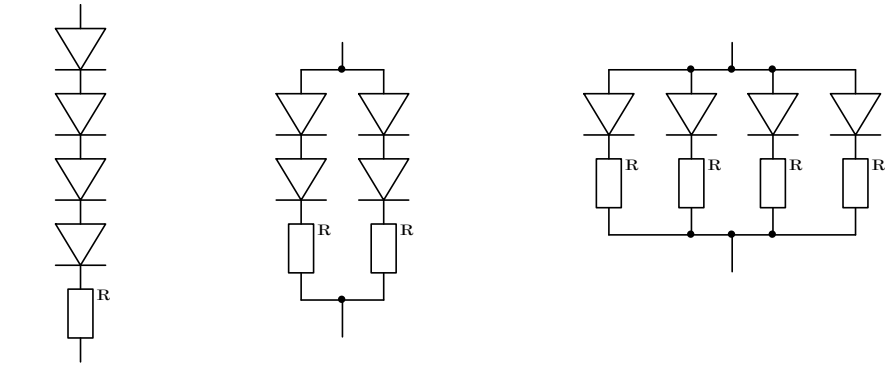


Unit:mm

The above dimensions are not the one which guarantee the performance of mountability.
The use of the above pattern is recommended to use after deep study at your site.

(4) When assembling the circuit board into the finished products, care must be taken to avoid the component parts from touching other parts.
(5) When using multiple LEDs, it is required to connect a current limiting resistor on each path which the current flows to the LEDs.

(ex-1) (ex-2) (ex-3)



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